

Abstract of the Disclosure  
GROUP III-B METAL CATALYST SYSTEM

The subject invention relates to a technique for  
5 synthesizing rubbery non-tapered, random, copolymers  
of 1,3-butadiene and isoprene. These rubbery  
copolymers exhibit an excellent combination of  
properties for utilization in tire sidewall rubber  
compounds for truck tires. By utilizing these  
10 isoprene-butadiene rubbers in tire sidewalls, tires  
having improved cut growth resistance can be built  
without sacrificing rolling resistance. Such rubbers  
can also be employed in tire tread compounds to  
improve tread wear characteristics and decrease  
15 rolling resistance without sacrificing traction  
characteristics. This invention more specifically  
discloses a process for the synthesis of isoprene-  
butadiene rubber which comprises copolymerizing  
isoprene monomer and 1,3-butadiene monomer in an  
20 organic solvent in the presence of a Group III-B metal  
containing catalyst system that is made by the  
sequential steps of (I) reacting an organometallic  
compound that contains a metal from Group III-B of the  
Periodic System with an organoaluminum compound at a  
25 temperature which is within the range of 50°C to 100°C  
to produce an aluminum modified Group III-B metal  
containing catalyst component, and (II) mixing the  
aluminum modified Group III-B metal containing  
catalyst component with a halogen containing compound,  
30 wherein the catalyst system is void of compounds  
selected from the group consisting of aliphatic  
alcohols, cycloaliphatic alcohols, aliphatic thiols,  
cycloaliphatic thiols, trialkyl silanols, and triaryl  
silanols.